

No. : SHIN180702175CCM

Date: Aug. 02, 2018

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CUSTOMER NAME:

RAPID ALUMINUM CO.,LTD

ADDRESS:

NO.107 WEST XIGANG ROAD, XISHAN DISTRICT, WUXI CITY,

JIANGSU PROVINCE, CHINA

Sample Name

: ALUMINUM MOBILE TOWER

Product material

6061

Product specification

RAT07

Size

W1350*L2000*H7000mm

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Test Required

Please see the next page(s)

Test Method

EN 1004:2004

SGS Ref. No.

: IN-SH-CP-5612-18062

Date of Receipt

Jul. 18, 2018

Testing Start Date

Jul. 18, 2018

Testing End Date

Aug. 02, 2018

Test result(s)

For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for Swall Pulps SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Joyce Li Authorized signatory



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Test conducted: EN 1004:2004 Mobile access and working towers made of prefabricated elements – Materials, dimensions, design loads, safety and performance requirements

1. Test item: Loads on side protection

Test method: EN 1004:2004 Clause 8.3.2

Sample description:

Top guardrail (Intermediate guardrail): Φ50.82mm × 2000mm (Longitudinal direction)

Top guardrail (Intermediate guardrail): Φ50.89mm × 1355mm (Transverse direction)

Toe-board 1: 1200mm ×155mm ×17.78mm (Length× Width× Height), span:1083mm

Toe-board 2: 2100mm ×155mm ×17.65mm (Length × Width × Height), span:1954mm

Test result:

1) Downward load-1.25kN

Specimen		Test result	Test requirement	Conclusion
Top Guardrail	Longitudinal direction	No failure	See table 5, line 2.1, any principal guardrail intermediate guardrail,	Pass
	Transverse direction	No failure		Pass
Intermediate Guardrail	Longitudinal direction	No failure	regardless of its method of support,	Pass
	Transverse direction	No failure	shall be able to resist a point load of 1.25 kN.	Pass



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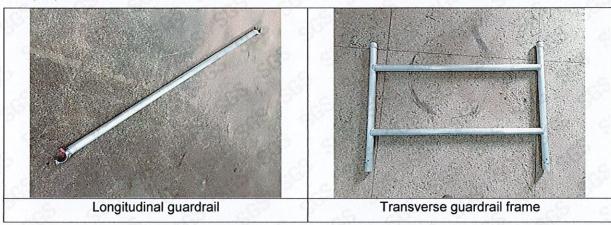
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2) Horizontal load

Specimen		Maximum deflection	Test requirement	Conclusion
Top guardrail	Longitudinal direction	7.5mm	When subject to the load in table 5, line 2.2,	Pass
Top guardraii	Transverse direction	2.5mm	the maximum deflection of any principle or	Pass
Intermediate guardrail	Longitudinal direction	6.5mm	intermediate guardrail, regardless of its span,	Pass
	Transverse direction	1.5mm	shall not exceed 35mm	Pass
Toe-board	Longitudinal direction	15mm	When subject to the load in table 5, line3, the maximum deflection of	Pass
	Transverse direction	10mm	any toe-board, regardless of its span, shall not exceed 35mm	Pass

Note: Horizontal load for guardrail is 0.3kN, horizontal load for toe-board is 0.15kN.

Sample photos:





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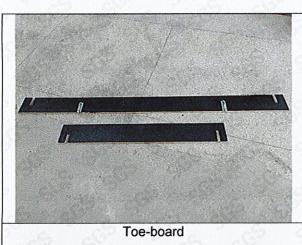
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Installation details for toe-board



Installation details for toe-board



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Test item: Testing of Castor wheels Test method: EN 1004:2004 Clause 7.5

Test item	Test result		Requirement	Conclusion		
Brakes	No rotation		The brake mechanism shall effectively prevent any rotation of the wheel when	Pass		
	No rotation		a horizontal force of 0.30kN is applied through the vertical swivel axis of the castor as close as possible above the castor housing and in the rolling direction of the castor. The vertical service load per castor wheel is applied when testing the castor brakes.			
	No rotation					
	No rotation					
	No rotation					
Test loads	Total deformation d _c (mm)	Residual deformation d _r (mm)	d _c ≤15mm d _r ≤1.5mm	Pass		
	3.07	0.86				
	4.75	0.42				
	4.28	0.27				
	4.80	0.28				
	3.50	0.05	The string of the	go" lagi"		
Note:	The service load (offered by client): 500kg.					



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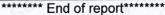
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Sample photo(s):









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